

Milwaukee milling machine model h manuals PDF

Milwaukee Milling Machine Model H Manuals: Your Ultimate Guide to Operation, Maintenance, and Troubleshooting

When it comes to precision machining and manufacturing, Milwaukee milling machines are renowned for their durability, accuracy, and efficiency. Among these, the Milwaukee Milling Machine Model H stands out as a reliable tool favored by professionals and hobbyists alike. To ensure optimal performance and longevity of your equipment, having access to the correct Milwaukee Milling Machine Model H manuals is essential. In this comprehensive guide, we will explore everything you need to know about these manuals, including their importance, where to find them, and how to utilize them effectively.

Understanding the Importance of Milwaukee Milling Machine Model H Manuals

Why Are Manuals Critical?

Manuals serve as the primary source of information for operating, maintaining, and troubleshooting your Milwaukee Milling Machine Model H. They provide detailed instructions, safety guidelines, and technical specifications that are crucial for:

- Ensuring safe operation
- Maximizing machine lifespan
- Maintaining optimal performance
- Reducing costly repairs through proper maintenance

What Information Do These Manuals Typically Contain?

Milwaukee milling machine manuals usually include the following sections:

- Machine specifications and technical data
- Assembly and installation instructions
- Operating procedures and control descriptions
- Maintenance schedules and lubrication points

- Parts lists and diagrams
- Troubleshooting guides
- Safety precautions and warnings

Having these details at your fingertips helps users operate their Milwaukee Model H efficiently and safely.

Where to Find Milwaukee Milling Machine Model H Manuals

Official Milwaukee Resources

The most reliable source for authentic manuals is directly from Milwaukee or its authorized distributors. You can:

- Visit Milwaukee's official website and navigate to the 'Support' or 'Manuals' section.
- Contact Milwaukee customer service for digital or printed copies.
- Register your machine for warranty and support which may include access to manuals.

Online Manual Libraries and Forums

Several online platforms host a wide range of machinery manuals, including the Milwaukee Model H:

- ManualsLib and ManualsOnline
- Machinery manuals archive websites
- Online forums dedicated to machining and manufacturing

Ensure that you verify the manual's edition and compatibility with your specific model to avoid discrepancies.

Third-Party Service Providers

Some companies specialize in providing digital copies or printed manuals for industrial machinery. When opting for third-party sources, ensure they are reputable to guarantee authenticity and accuracy.

How to Use Milwaukee Milling Machine Model H Manuals Effectively

Understanding the Layout

Familiarize yourself with the structure of the manual:

- Read the table of contents to locate specific sections quickly.
- Identify diagrams, illustrations, and exploded views for better understanding.
- Pay attention to safety warnings and symbols throughout the manual.

Following Operating Procedures

Always adhere to the step-by-step instructions when operating the machine:

- Ensure the machine is properly assembled according to manual guidelines.
- Check all safety devices and guards before startup.
- Follow the recommended startup and shutdown procedures.
- Use appropriate tooling and settings as outlined in the manual.

Performing Maintenance and Troubleshooting

Regular maintenance keeps your Milwaukee Model H running smoothly:

- Follow the maintenance schedule provided in the manual.
- Lubricate moving parts at specified intervals.
- Replace worn or damaged parts with genuine Milwaukee components.
- Consult troubleshooting guides for common issues such as unusual noises, vibration, or electrical problems.

Keeping the Manual Accessible

Store your manual in a clean, dry place and consider creating digital copies for easy access. This ensures that vital information is always at your fingertips when needed.

Key Tips for Maintaining Your Milwaukee Milling Machine Model H

Routine Checks and Maintenance

Implementing a regular maintenance routine is vital:

- Inspect belts, gears, and drive mechanisms regularly.

- Check electrical connections for corrosion or looseness.
- Ensure coolant systems are functioning correctly.
- Maintain clean work surfaces to prevent debris buildup.

Using Genuine Parts and Accessories

Always use authentic Milwaukee replacement parts to ensure compatibility and safety. The manuals typically include part numbers and ordering information.

Training and Safety Measures

Proper training is essential for safe operation:

- Read the safety section of the manual thoroughly.
- Wear appropriate personal protective equipment.
- Never bypass safety features or guards.
- Ensure operators are trained on specific machine functions.

Conclusion: The Value of Milwaukee Milling Machine Model H Manuals

Having comprehensive, accurate, and accessible Milwaukee Milling Machine Model H manuals is instrumental in ensuring safe, efficient, and long-lasting operation of your equipment. These manuals serve as invaluable resources for both novice and experienced machinists, providing clear guidance on everything from assembly and operation to maintenance and troubleshooting.

Whether you're seeking a manual for the first time or need a replacement to restore your machine's performance, always rely on official sources or reputable providers to guarantee authenticity. Remember, well-maintained machinery not only enhances productivity but also safeguards your personnel and investment.

By dedicating time to understand and utilize your Milwaukee Model H manual effectively, you can maximize your machine's potential and enjoy years of reliable service. Keep your manual close, follow the guidelines diligently, and your Milwaukee milling machine will serve you well in all your machining endeavors.

Milwaukee Milling Machine Model H Manuals: An Expert Review and Comprehensive Guide

When it comes to precision machining and metalworking, Milwaukee's line of milling machines has long been recognized for its durability, versatility, and engineering excellence. Among these, the

Milwaukee Milling Machine Model H stands out as a reliable choice for professionals and serious hobbyists alike. However, to fully harness its capabilities, understanding the intricacies of the Model H, especially through its manuals, is essential. In this article, we delve into the features, operational guidelines, maintenance procedures, and the importance of using authentic Milwaukee Milling Machine Model H manuals.

Understanding the Milwaukee Milling Machine Model H

Before exploring the manuals, it's crucial to grasp what makes the Model H a significant tool in the machining industry.

Overview of the Model H

The Milwaukee Milling Machine Model H is a horizontal milling machine designed for high-precision metalworking tasks. Known for its robust construction and user-friendly features, it caters to both industrial applications and advanced workshop projects.

Key Features:

- Heavy-Duty Construction: Built with cast iron components for stability and vibration reduction.
- Variable Speed Controls: Allows for optimal cutting speeds depending on the material.
- Adjustable Table: Enables precise positioning and movement along multiple axes.
- Powerful Motor: Typically rated between 1 to 2 horsepower, providing ample torque for various machining tasks.
- Versatile Attachments: Supports a range of tooling options for different operations like slotting, cutting, and drilling.

Applications of the Model H

This milling machine is suitable for:

- Manufacturing complex parts with tight tolerances.
- Tool and die making.
- Custom fabrication projects.
- Educational purposes in technical colleges and universities.

The Importance of Milwaukee Milling Machine Model H Manuals

Using the correct, detailed manual is vital for multiple reasons:

- Operational Safety: Proper instructions help prevent accidents.
- Optimal Performance: Ensures the machine is set up and operated correctly, prolonging its lifespan.
- Maintenance and Troubleshooting: Manuals provide systematic procedures for routine checks and fixing common issues.
- Legal and Warranty Compliance: Many warranties require adherence to manufacturer guidelines, which are documented in manuals.

Key Sections of the Milwaukee Milling Machine Model H Manual

A comprehensive manual typically covers the following sections:

1. Safety Precautions and Warnings

Safety is paramount. Manuals emphasize:

- Wearing appropriate personal protective equipment (PPE).
- Ensuring proper grounding of electrical components.
- Keeping the work area clean and free of obstructions.
- Properly securing workpieces before machining.
- Recognizing and avoiding potential hazards like flying chips, hot surfaces, or electrical faults.

2. Machine Assembly and Setup

This section guides users through:

- Unpacking and inspecting parts for damage.
- Assembling the machine components, including the head, table, and motor.
- Installing tooling and fixtures.
- Leveling the machine on a stable surface.
- Connecting electrical power and verifying safety switches.

3. Operating Procedures

Instructions for:

- Turning on and calibrating the machine.
- Setting spindle speeds and feed rates.

- Using handwheels and control levers for precise movement.
- Performing standard machining operations.
- Changing tools safely and efficiently.

4. Maintenance and Lubrication

Routine care prolongs machine life. Manuals specify:

- Regular lubrication points and recommended lubricants.
- Cleaning procedures to remove metal shavings and debris.
- Inspection routines for belts, gears, and electrical components.
- Adjustments for worn or loose parts.
- When and how to replace worn components.

5. Troubleshooting Common Issues

Guidelines for resolving problems such as:

- Unusual vibrations.
- Spindle overheating.
- Inconsistent cutting depths.
- Electrical malfunctions.
- Noise or irregular operation.

6. Technical Specifications and Parts List

Detailed diagrams and specifications, including:

- Motor power ratings.
- Dimensions and weight.
- Electrical requirements.
- Spare parts catalog with part numbers.

How to Obtain and Use Milwaukee Milling Machine Model H Manuals

Having an authentic manual is critical. Here's how to acquire and effectively utilize it:

Sources of Manuals

- Official Milwaukee Distributors: Many authorized dealers provide original manuals.
- Manufacturer's Website: Sometimes, digital copies are available for download.
- Third-Party Sellers: Online marketplaces may offer printed or PDF versions.
- Technical Libraries or Archives: Some technical colleges or industry associations maintain collections.

Maximizing Manual Usage

- Read thoroughly: Familiarize yourself with all sections before operating the machine.
- Follow safety instructions: Adhere strictly to safety guidelines.
- Use diagrams and parts lists: For maintenance or repairs, these are invaluable.
- Keep the manual accessible: Store it near the machine for quick reference.
- Update with supplementary info: Record maintenance dates and notes for future reference.

Enhancing Machine Longevity and Performance

Proper understanding and consistent adherence to manual instructions contribute significantly to the lifespan of the Milwaukee Model H.

Routine Maintenance Practices

- Regular lubrication of moving parts.
- Checking for alignment and calibration.
- Replacing worn belts or gears promptly.
- Ensuring electrical connections are secure and free of corrosion.

Training and Skill Development

Operators should:

- Undergo proper training using the manual.
- Practice safe operation techniques.
- Stay updated on new procedures or upgrades provided by Milwaukee.

Final Thoughts: Why the Milwaukee Milling Machine Model H Manual Matters

Investing in the right manual is as crucial as owning the machine itself. It acts as a comprehensive

guide that unlocks the full potential of the Milwaukee Milling Machine Model H, ensuring safety, efficiency, and longevity. Whether you're a seasoned machinist or a dedicated hobbyist, having access to detailed, authentic documentation will streamline your workflow and contribute to high-quality results.

In conclusion, the Milwaukee Milling Machine Model H, supported by its detailed manuals, remains a benchmark in the realm of precision machining. Proper understanding and diligent application of the manual's instructions will ensure this powerful tool serves your needs reliably for years to come.

Remember: Always prioritize safety and consult the official Milwaukee manuals for specific guidance tailored to your machine model.

Question Where can I find the official manual for the Milwaukee Milling Machine Model H? You can obtain the official Milwaukee Milling Machine Model H manual from the manufacturer's website, authorized distributors, or by contacting Milwaukee's customer support directly for a digital or printed copy. **What are the key maintenance tips outlined in the Milwaukee Milling Machine Model H manual?** The manual emphasizes regular lubrication, checking belt tensions, inspecting electrical components, cleaning the machine after use, and following safety procedures to ensure optimal performance and longevity. **How do I troubleshoot common issues with the Milwaukee Milling Machine Model H using the manual?** The manual provides troubleshooting guides for common problems such as motor overheating, unusual vibrations, or inconsistent milling depth, including step-by-step solutions and safety precautions. **Are there detailed assembly and setup instructions included in the Milwaukee Milling Machine Model H manual?** Yes, the manual contains comprehensive assembly and setup instructions, including diagrams and part lists to assist users in correctly installing and calibrating the machine before operation. **Can I find replacement parts and specifications for the Milwaukee Milling Machine Model H in the manual?** The manual includes a parts list with specifications and part numbers, making it easier to order replacements or perform repairs. It also provides guidance on how to verify compatibility and proper installation.

Related keywords: Milwaukee milling machine, Milwaukee H model manual, milling machine parts, Milwaukee H service guide, milling machine maintenance, Milwaukee H operation manual, milling machine troubleshooting, Milwaukee H technical specs, milling machine accessories, Milwaukee H repair manual

MILLING MACHINE POWERPOINT

milling machine powerpoint presentations are essential tools for educators, engineers, and industry professionals seeking to convey complex machining concepts clearly and effectively.

Whether you're preparing a lecture, training session, or technical demonstration, a well-designed PowerPoint presentation on milling machines can enhance understanding, foster engagement, and communicate key information efficiently. This article explores everything you need to know about creating an impactful milling machine PowerPoint, covering the fundamentals, types, components, operations, advantages, and tips for effective presentation design.

Understanding the Milling Machine

What is a Milling Machine?

A milling machine is a versatile tool used in manufacturing to shape solid materials, primarily metal, by removing material with rotary cutters. It functions through a rotating cutting tool that moves along multiple axes, allowing for complex shapes and precise dimensions.

Importance of Milling Machines in Manufacturing

- Precision and Accuracy: Capable of producing intricate parts with tight tolerances.
- Versatility: Suitable for various operations, including drilling, boring, and cutting.
- Efficiency: Automates complex machining tasks, reducing manual labor.
- Customization: Enables manufacturing of specialized components tailored to specific needs.

Types of Milling Machines

Based on Movement and Functionality

- **Vertical Milling Machines:** The spindle axis is vertical, ideal for face and end milling.
- **Horizontal Milling Machines:** The spindle is horizontal, suitable for cutting heavy and long workpieces.
- **Universal Milling Machines:** Combines features of both vertical and horizontal milling machines.
- **CNC Milling Machines:** Computer-controlled machines offering high precision and automation.

Applications of Different Types

- Vertical mills are often used for prototyping and small-scale production.
- Horizontal mills excel in large, heavy-duty machining tasks.
- CNC mills are preferred in mass production for their speed and consistency.

Components of a Milling Machine

Major Parts and Their Functions

- **Base:** Supports the entire machine and absorbs vibrations.
- **Column:** Supports the milling head and allows vertical movement.
- **Knee:** Allows vertical movement of the worktable.
- **Worktable:** Holds and moves the workpiece.
- **Spindle:** Rotates the cutting tool at various speeds.
- **Saddle:** Supports the worktable and enables horizontal movement.
- **Overarm:** Provides support for horizontal milling attachments.
- **Control Panel:** Contains controls for machine operation, including speed and feed adjustments.

Additional Features in Modern Machines

- Digital readouts (DRO) for precise positioning.
- Automated tool changers for efficiency.
- Coolant systems to manage heat and improve tool life.

Core Operations of a Milling Machine

Common Milling Processes

- **Face Milling:** Produces flat surfaces parallel to the cutter face.
- **End Milling:** Creates slots, pockets, and contours.
- **Plain Milling:** Cuts flat surfaces with the cutter's face.
- **Angular Milling:** Cuts at an angle to the workpiece surface.
- **Gear Milling:** Produces gear teeth profiles.

Steps in Milling Operations

- Secure the workpiece firmly on the worktable.
- Select the appropriate cutting tool for the operation.
- Adjust the machine's spindle speed and feed rate based on material and tool.
- Position the workpiece and tool accurately using controls or digital readouts.
- Begin machining, monitoring progress and ensuring safety.
- Finish by inspecting the workpiece for dimensions and surface quality.

Advantages of Using Milling Machines

Key Benefits

- **High Precision:** Capable of producing components with tight tolerances.
- **Complex Geometries:** Allows for intricate designs and detailed features.
- **Efficiency and Speed:** Automates many processes, reducing production time.
- **Repeatability:** Ensures consistent production of identical parts.
- **Material Versatility:** Suitable for a wide range of materials, including metals, plastics, and composites.

Industrial Significance

- Critical in automotive, aerospace, mold-making, and tool manufacturing industries.
- Enhances productivity and quality control in mass production settings.

Designing an Effective Milling Machine PowerPoint Presentation

Planning Your Content

- Define your target audience: students, technicians, or industry professionals.
- Outline key topics: basics, types, components, operations, advantages.
- Incorporate visuals: diagrams, photos, and videos to illustrate concepts.
- Use clear, concise language and avoid jargon overload.

Slide Design Tips

- **Consistency:** Use uniform font styles, colors, and layouts.
- **Visual Aids:** Integrate charts, diagrams, and images for better understanding.
- **Minimal Text:** Use bullet points and short phrases to keep slides clean.
- **Animations:** Apply simple transitions to maintain flow without distraction.
- **Summary Slides:** Recap key points at the end of sections.

Engagement Strategies

- Include quiz questions or interactive polls.

- Use real-world examples and case studies.
- Encourage questions and discussions during the presentation.
- Provide supplementary materials or handouts for further reading.

Additional Resources and Tools

Templates and Visuals

- Download pre-designed PowerPoint templates related to manufacturing and engineering.
- Use software like AutoCAD or SolidWorks for detailed component diagrams.

Educational Videos and Animations

- Incorporate videos demonstrating milling operations.
- Use animations to show machine movements and cutting processes.

References for Further Reading

- Textbooks on manufacturing processes.
- Industry standards and safety guidelines.
- Online courses and tutorials on machining.

Conclusion

A comprehensive and engaging milling machine PowerPoint presentation can significantly enhance understanding of this vital manufacturing equipment. By covering fundamental concepts, types, components, operations, and advantages, along with effective design tips, you can create an informative resource that educates and inspires your audience. Remember to leverage visuals, keep content clear and concise, and tailor your presentation to your audience's needs. With the right approach, your milling machine PowerPoint will serve as a powerful tool for education, training, and professional communication in the manufacturing industry.

Keywords: milling machine, PowerPoint, manufacturing, machining, technical presentation, CNC, metalworking, machine components, milling operations, industrial equipment

Milling Machine PowerPoint presentations are essential tools in engineering, manufacturing, and educational settings. They serve as comprehensive visual aids that facilitate understanding of complex machining processes, machine components, operational procedures, and safety protocols.

Whether you're preparing for a technical seminar, training session, or classroom lecture, a well-designed milling machine PowerPoint can significantly enhance communication, engagement, and retention of knowledge. This article provides an in-depth review of what makes an effective milling machine PowerPoint, discusses key features, and offers tips for creating impactful presentations.

Understanding the Importance of Milling Machine PowerPoint Presentations

Milling machines are fundamental equipment in machining shops, used to shape solid materials through rotary cutting tools. Given the technical complexity and precision involved, visual aids like PowerPoint presentations help demystify operations and convey intricate details succinctly. A well-crafted PowerPoint can:

- Simplify complex concepts through diagrams and animations
- Highlight safety measures and best practices
- Demonstrate machine components and their functions
- Provide step-by-step operational procedures
- Support training and educational objectives

In essence, PowerPoint presentations serve as bridges between theoretical knowledge and practical application, making them invaluable in technical training environments.

Key Features of Effective Milling Machine PowerPoint Presentations

Creating a compelling milling machine PowerPoint requires attention to several features that enhance clarity, engagement, and educational value.

Clear and Concise Content

- Focus on core concepts without overwhelming details
- Use straightforward language suitable for the audience's expertise level
- Incorporate definitions, functions, and importance of milling machines

High-Quality Visuals

- Diagrams of milling machine components
- Photographs of actual machines and parts

- Animations demonstrating machining processes
- Color-coded labels to identify parts

Structured Layout

- Logical flow from introduction to advanced topics
- Use of headings, subheadings, and bullet points
- Consistent slide templates for uniformity

Engaging Multimedia Elements

- Videos demonstrating operation sequences
- Interactive quizzes or prompts
- Embedded 3D models or simulations

Focus on Safety and Best Practices

- Highlight common hazards
- Use of warning signs and symbols
- Procedures for safe operation and maintenance

Breakdown of Essential Topics in a Milling Machine PowerPoint

A comprehensive presentation should cover a variety of topics, each with detailed explanations and visuals.

Introduction to Milling Machines

- Definition and purpose
- Types of milling machines (vertical, horizontal, universal)
- History and evolution

Major Components and Their Functions

- Base
- Column

- Knee
- Saddle
- Table
- Spindle
- Arbor
- Feed mechanisms

Features:

- Diagrams labeling each part
- Brief descriptions of their roles

Types of Milling Processes

- Face milling
- Peripheral milling
- End milling
- Slotting
- Profile milling

Pros/Cons:

- Face milling: produces flat surfaces, good for finishing
- End milling: versatile, can produce complex shapes

Operational Procedures

- Setup and alignment
- Selecting cutting tools
- Mounting workpieces
- Setting feed rates and speeds
- Monitoring machining process

Maintenance and Safety

- Lubrication and cleaning

- Inspection of tools and parts
- Personal protective equipment (PPE)
- Emergency procedures

Features:

- Safety checklists
- Video demonstrations

Applications of Milling Machines

- Automotive parts manufacturing
- Aerospace components
- Precision engineering
- Educational demonstrations

Design Tips for Creating an Impactful Milling Machine PowerPoint

A successful presentation hinges on both content and design. Here are some tips:

Use Visual Hierarchy

- Emphasize key points with larger fonts or bold colors
- Break down complex diagrams into steps

Incorporate Interactive Elements

- Quizzes to assess understanding
- Hyperlinks to detailed diagrams or videos

Keep Text Minimal

- Use bullet points instead of lengthy paragraphs
- Focus on keywords and phrases

Maintain Consistent Theme and Style

- Uniform color schemes
- Standard font types and sizes
- Clear slide transitions

Leverage Animations and Transitions Wisely

- Use to demonstrate movement or sequence
- Avoid excessive effects that distract

Pros and Cons of Using PowerPoint for Milling Machine Training

Pros:

- Visual clarity enhances understanding of complex concepts
- Easy to update and customize content
- Facilitates remote learning and presentations
- Supports varied learning styles with multimedia
- Encourages engagement through visuals and interactivity

Cons:

- Over-reliance on slides may hinder hands-on learning
- Poorly designed slides can cause confusion or disengagement
- Requires technical skills to create effective presentations
- Can become lengthy and overwhelming if not carefully curated

Conclusion: Maximizing the Effectiveness of Milling Machine PowerPoint

A well-designed milling machine PowerPoint is a powerful educational and training tool that can transform abstract concepts into tangible understanding. To maximize its impact, focus on clarity, visual appeal, and interactivity. Incorporate detailed diagrams, animations, and safety protocols to cater to diverse learning needs. Remember that the ultimate goal is to facilitate comprehension, safety, and operational efficiency?core pillars in any machining environment.

Investing time in creating thoughtful, visually engaging slides will not only improve learning outcomes but also foster confidence among trainees and students. As technology advances, integrating 3D models, virtual simulations, and augmented reality into PowerPoint presentations can

further elevate training quality, making the learning experience more immersive and effective.

In conclusion, milling machine PowerPoint presentations are indispensable assets in technical education, offering clarity, engagement, and versatility. Whether in classrooms or workshops, they serve as vital tools to bridge the gap between theory and practice, ensuring that learners are well-equipped to operate milling machines safely and efficiently.

QuestionAnswer What are the key components of a milling machine that should be highlighted in a PowerPoint presentation? Key components include the base, column, spindle, table, saddle, knee, and overarm. Including images and functions of each component helps in understanding the machine's operation. How can I effectively showcase the different types of milling machines in my PowerPoint presentation? Use clear images or diagrams of various milling machines like horizontal, vertical, universal, and CNC milling machines. Include their specific applications and advantages for better clarity. What are some best practices for presenting the working principle of a milling machine in PowerPoint? Explain the process step-by-step with diagrams or animations showing how the cutting tool removes material from the workpiece, emphasizing the role of the spindle and feed mechanisms. How can I incorporate safety precautions related to milling machines into my PowerPoint slides? Include bullet points on safety gear, proper handling procedures, and common hazards. Use icons or images to visually emphasize safety measures for better engagement. What are the advantages of using PowerPoint for teaching about milling machines? PowerPoint allows integration of images, videos, animations, and diagrams, making complex concepts easier to understand and engaging for learners. How can I include real-world applications of milling machines in my PowerPoint presentation? Add examples from industries like aerospace, automotive, and manufacturing, supported by images or videos showing milling machines in action in these sectors. What visual aids are most effective in a milling machine PowerPoint presentation? Use detailed diagrams, process flowcharts, 3D animations, and photos of actual machines to enhance understanding and retention. How should I organize the content in my milling machine PowerPoint presentation for maximum impact? Start with an introduction to milling machines, followed by types, components, working principles, applications, safety, and conclude with recent trends or innovations. Are there any recommended templates or design tips for creating an engaging milling machine PowerPoint presentation? Use clean, professional templates with technical visuals. Incorporate consistent color schemes and clear fonts, and avoid clutter to make information easily digestible.

Related keywords: milling machine presentation, machining tools PowerPoint, CNC milling slides, manufacturing equipment slides, metalworking machinery presentation, industrial machining PowerPoint, machining operations slides, workshop equipment presentation, milling process infographic, manufacturing technology PowerPoint

Read the full article online: [milling machine powerpoint](#)